

Solar Wings

LIMITED

SB 0023

56 GEORGE LANE
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CHANGE OF NOS FROM 1/8/88

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EXPANSION TANK KIT COMPONENTS

1. Expansion tank and cap
2. Top bracket
3. Bottom bracket
4. M6 x 16 set screws (2 off)
5. M6 nyloc nuts type 'T' (6 off)
6. 1/4" T3LP washers (8 off)
7. M8 stud (93 mm long)
8. M8 nyloc nut type 'T'
9. M8 form 'B' washer
10. Rubber mounting
11. Small tie wraps (3 off)
12. 300mm drain pipe (ID 3/16" x 1/16" wall)
13. 330mm radiator to tank link pipe (ID 3/16" x 1/16" wall)
14. Spacer bush (10 x 1mm wall CDS tube 4mm long)

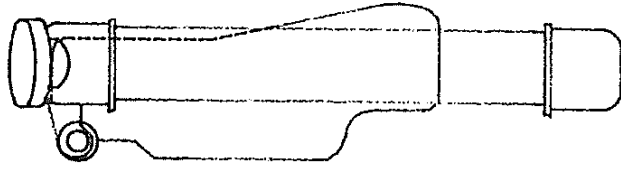
N.B. Please check that the large diameter rubber sealing washer is in place in the radiator.



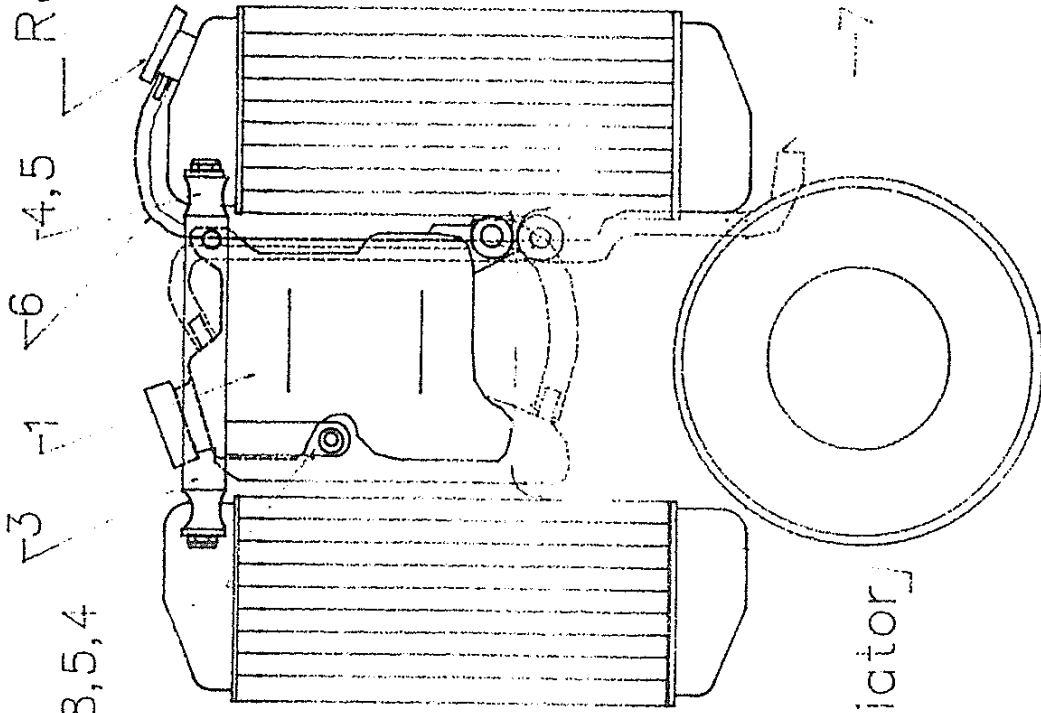
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Radiator Cap-- ensure sealing washer is in place in cap.



Fasten tubes to radiator with three tie wraps.



Radiator

Gearbox

Items	Description	Number	Material	Weight [g]	Drawing/Partnumber
2	Screw	8	m6x16 bolt		fb011
3	Venting Pipe	7	3/16 bore		
4	Overflow Pipe	6	3/16 bore		
5	Washer	5	1/4 type 13lb		fw0003
6	Nyloc nut	4	m6 t hex		fn0107
7	Upper bottle bracket	3			SW-88527
8	Lower bottle bracket	3			SW-88526
9	Expansion bottle and cap	1			

Coolant Expansion Bottle for L/C engine.

SOLAR WINGS Ltd.
 56 George Lane
 Marborough
 Wiltshire SN8 4BY
 Tel: 0672 - 55066

General Tolerance 1/8±0.1 over 30/100±0.3 over 100/300±0.5 over 300/1000±0.8 over 1000/2000±1.2

Dimensions (mm)

Drawn: N. B. 17/1/88
 Approved: _____
 Checked: _____

Date: _____
 Name: _____
 Scale: nts
 Jig No. _____

Initial: _____
 Description of revision: _____
 Date: _____
 Approved: _____

Drawing No. SW-88525

Substituted for
 Replaced by